

4.4、锻制管件

Forged pipe fittings

4.4.1 高压管件系列 High pressure pipe fittings series



4.4.2 承插、螺纹管件系列 Socket and threaded pipe fittings series



以上公司生产的管件主要用于特定的环境下：高压蒸汽设备，化工高温高压管道，电厂和核电站的压力容器，高压锅炉配件等。连接形式有：焊接、丝扣、螺栓等

行业标准

- 1) 《钢制对焊管件》GB/T 12459-2017
- 2) 《钢板制对焊管件》GB/T 13401-2017
- 3) SH/T3410-2012 石油化工段钢制承插焊和螺纹管件、SH 3409 钢板制对焊管件、GB/T14383-2021 锻钢制承插焊管件 ASME B16.11-2011 承插焊和螺纹连接的锻造管件 等。

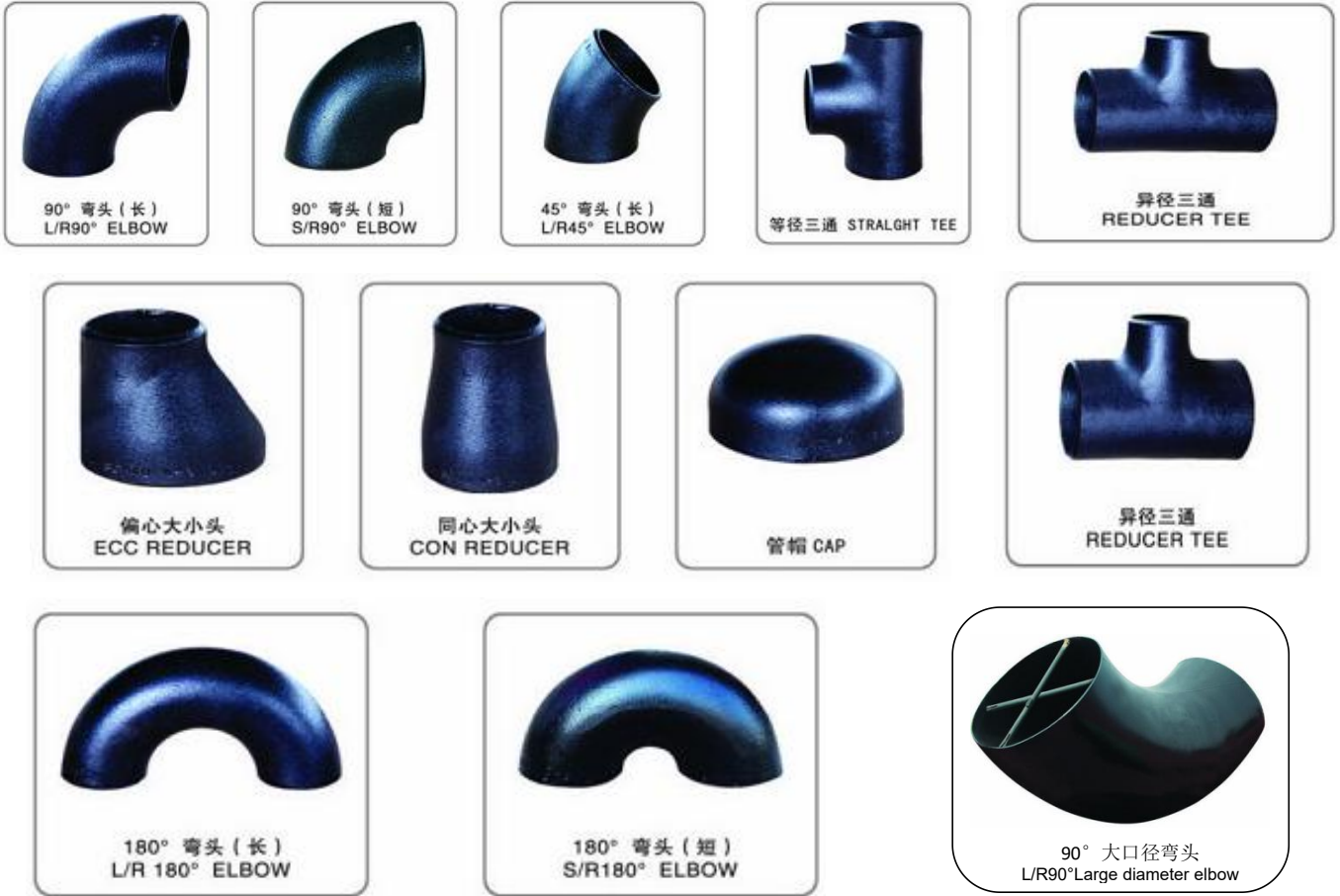
The pipe fittings produced by the above companies are mainly used in specific environments: high-pressure steam equipment, chemical high-temperature and high-pressure pipelines, pressure vessels of power plants and nuclear power plants, high-pressure boiler accessories, etc. Connection forms include: welding, screw thread, bolt connection, etc.

Industry standard

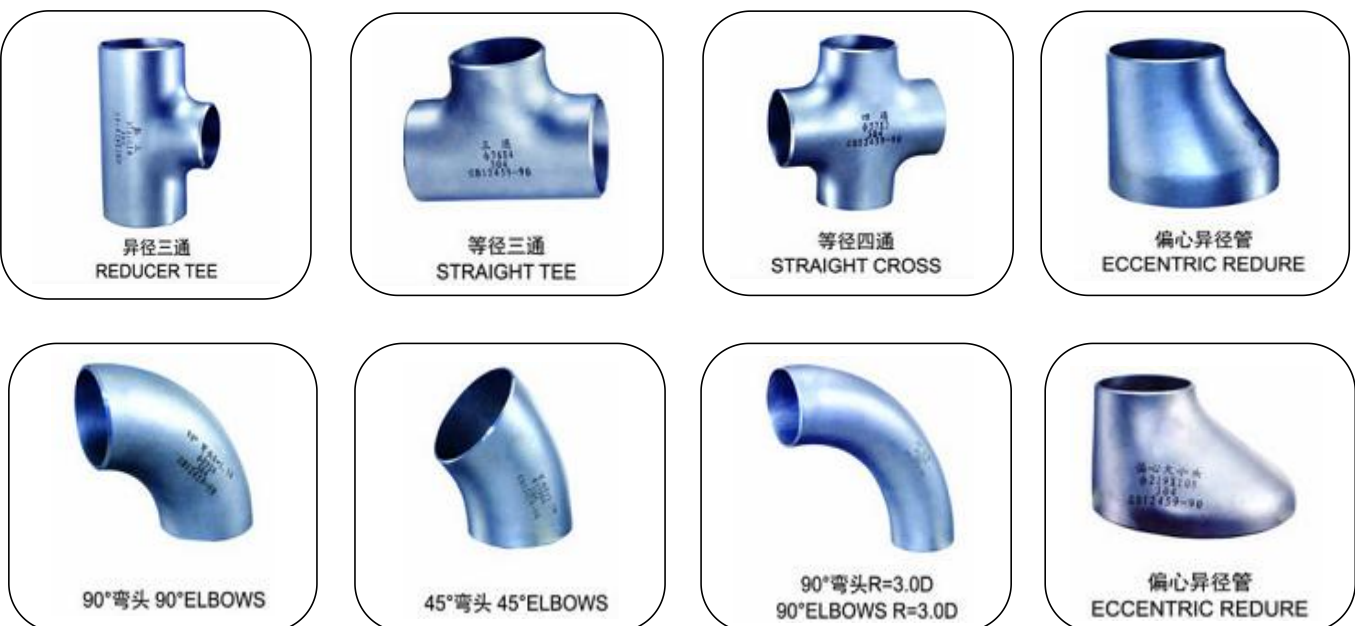
- 1) Steel butt-welding seamless pipe fittings GB / T 12459-2017
- 2) Steel Plate butt-Butt welding pipe fittings GB / T 13401-2017
- 3) SH/T3410-2012 Steel socket welding and threaded pipe fittings for petrochemical section, sh 3409 steel plate butt welding pipe fittings, GB/T14383-2021 forged steel socket welding pipe fittings, ASME B16.11-2011 Forged fittings with socket welding and threaded connections ECT.

4.5 钢制管件 Steel pipe fittings

4.5.1 碳钢管件系列 Carbon steel pipe fittings series



4.5.2 不锈钢管件系列 Stainless steel fittings series



4.6 封头、人孔、管帽 Head, manhole and pipe cap

4.6.1、封头 Head



本公司生产的封头可分为球形、椭圆形、碟形、球冠形、锥壳和平盖等几种，用于各种容器设备，如储罐、换热器、塔、反应釜、锅炉和分离设备等。

封头的执行标准:

压力容器封头 : GB/T25198-2010

管路标准 : GB/T12459-2005

材质: 碳钢(A3、20#、Q235、Q345B、16Mn等)、不锈钢(304、321、304L、316、316L等)、合金钢(15Mo3 15CrMoV 35CrMoV 45CrMo)、铝、钛、铜、镍及镍合金等。

可根据客户要求生产各种规格型号

封头: DN150-----DN5000

The heads produced by the company can be divided into spherical, elliptical, dished, spherical crown, conical shell and flat cover, which are used for various container equipment, such as storage tank, heat exchanger, tower, reactor, boiler and separation equipment.

Executive standard of head:

Pressure vessel head: GB / t25198-2010

Pipeline standard: GB / t12459-2005

Materials: carbon steel (A3, 20#, Q235, Q345B, 16Mn, etc.), stainless steel (304, 321, 304L, 316, 316L, etc.), alloy steel (15Mo3, 15CrMoV, 35crmo, 45crmo), aluminum, titanium, copper, nickel and nickel alloy.

Various specifications and models can be produced according to customer requirements

Head: dn150-dn5000

4.6.2、人孔和管帽 Manhole and pipe cap



不锈钢管帽
Stainless steel pipe cap



碳钢管帽
C.s pipe cap



碳钢/不锈钢人孔
C.s/SS Manhole

人孔标准:

压力容器人孔: HG/T21514~21535-2014

本公司可根据设计规范及用户要求加工制作各种不同规格型号、材质的人孔。

管帽执行标准 GB/T12459-2005

加工范围: DN150-----DN800

材质:

碳钢(A3、20#、Q235、Q345B、16Mn等)、
不锈钢(304、321、304L、316、316L等)

Manhole standard:

Pressure vessel manhole : Hg / t21514 ~ 21535

The company can process and manufacture manholes of different specifications, models and materials according to design specifications and user requirements.

Executive standard of pipe cap : GB / t12459-2005

Processing range: DN150 --- DN800

material:

Carbon steel (A3, 20#, Q235, Q345B, 16Mn, etc.)
Stainless steel (304, 321, 304L, 316, 316L, etc.)